



503-076 Cummins Recreational Marine Propulsion (QSB5.9/QSB6.7/QSC8.3/QL9/QSM11)

This Warranty applies to new QSB, QSC, QSL and QSM engines sold by Cummins that are used in marine propulsion applications anywhere in the world where Cummins approved service is available.

Coverage Effective Date*	Coverage End Date	Legal Descriptions
April 28, 2012	Still Active	4324826

*This coverage applies to engines with a warranty start date on or after this date.

Coverage

This limited warranty covers the engine from the date of shipping from the Cummins factory to the end of the coverage duration. The end of the coverage duration is calculated based on an in-service date. The Base Coverage duration ends two (2) years after the in-service date or 1,000 hours of total operation, whichever occurs first. The in-service date is defined as either 1) the date of the initial delivery of the Product to the first end-user (through purchase, lease or loan), or 2) the date when 125 hours of operation for Quantum Series Engines (QSB5.9/QSB6.7/QSC8.3/QL9/QSM11) have accumulated.

BASE ENGINE WARRANTY	
Coverage	What is Covered?
2 years or 1,000 hours	<ul style="list-style-type: none"> •Base Engine •Labor •Other Claimables •Travel
*Whichever occurs first, after the warranty start date.	

EXTENDED MAJOR COMPONENTS WARRANTY

Coverage*	What is Covered?
6 years, 3,000 hours	Labor and Travel Registered Parts Only** •Cylinder block casting •Cylinder head casting •Crankshaft forging •Camshaft forging •Connecting rod Gear Train Gears •Crankshaft gear •Camshaft gear •Camshaft idler gear •Accessory drive gear •Fuel pump gear Engine gear cover and housing Flywheel housing
<p>*This limited warranty covers the engine from the date of shipping from the Cummins factory to the end of the coverage duration. The end of the coverage duration is calculated based on an in-service date. The Extended Major Components Coverage duration ends six (6) years after the in-service date or 3,000 hours of total operation, whichever occurs first. The in-service date is defined as either 1) the date of the initial delivery of the Product to the first end-user (through purchase, lease or loan), or 2) the date when 125 hours of operation for Quantum Series Engines (QSB5.9/QSB6.7/QSC8.3/QL9/QSM11) have accumulated.</p>	
<p>** When a registered part fails, Cummins will pay for the repair, at its option, replacement of the defective registered part damaged by a warrantable failure of the defective registered part.</p>	

Limitations

- **Bushing and bearing failures** are NOT covered under the Extended Major Components Warranty.
- Cummins will pay **reasonable** travel expenses, including meals, mileage and lodging, when it is necessary for mechanics to make on-site warranty repairs.
- **Owner communication, meals, lodging** and similar costs are not covered.
- **Cummins does not warrant accessories that are not supplied by a Cummins factory.**
- Cummins is not responsible for failures of maintenance components supplied by Cummins beyond 90 days after the Coverage duration start date. Maintenance components include, but are not limited to: belts and hoses; sea water pump impellers; zinc plugs; oil filters; fuel filters; air filters; water filters; and fuel/water

separator filters.

- **Failures resulting in excessive oil consumption** must be accompanied with adequate documentation that shows that the consumption exceeds Cummins published standards.
- **High Output Rating:** Full power must not exceed one hour out of every eight hours of pleasure craft applications that operate less than 500 hours per year. Reduced power must be at or below maximum RPM based on the following table.

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